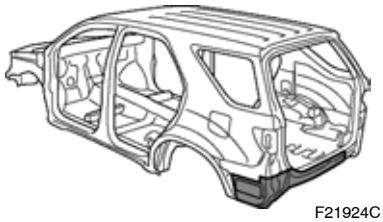
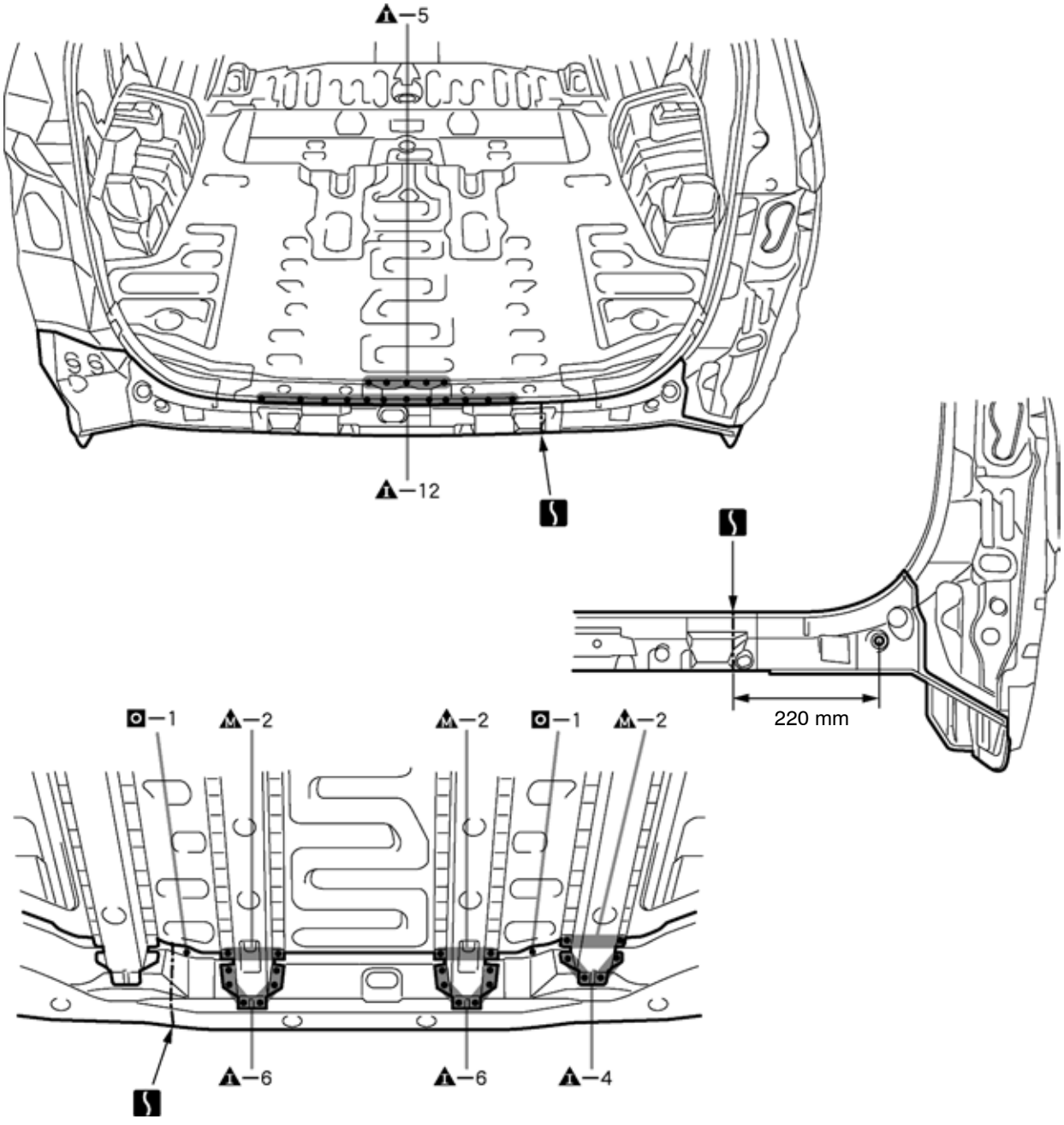
BODY LOWER BACK PANEL (CUT): for TAW Made


F21924C

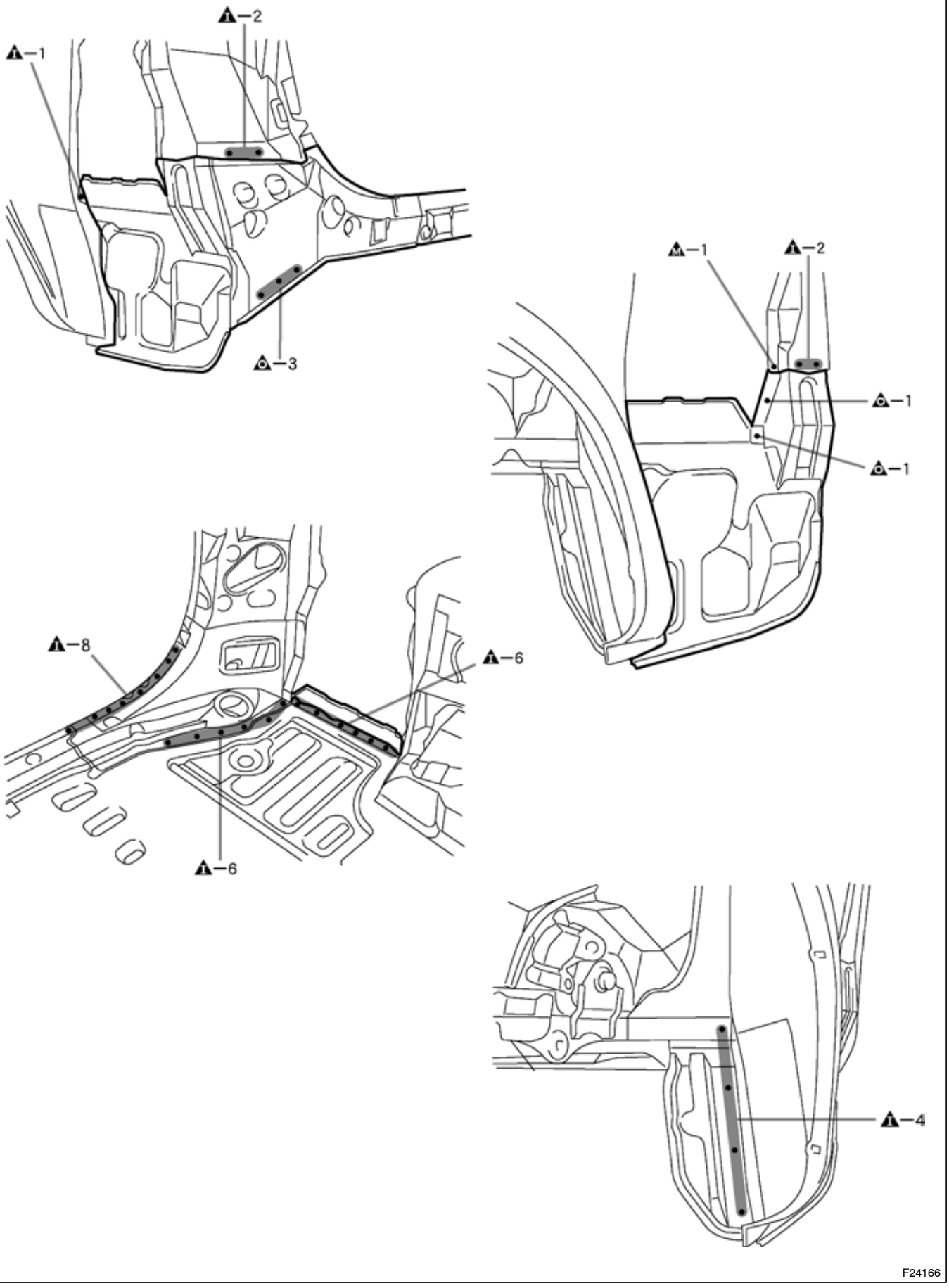
REPLACEMENT
With the back door opening side frame removed.

REMOVAL



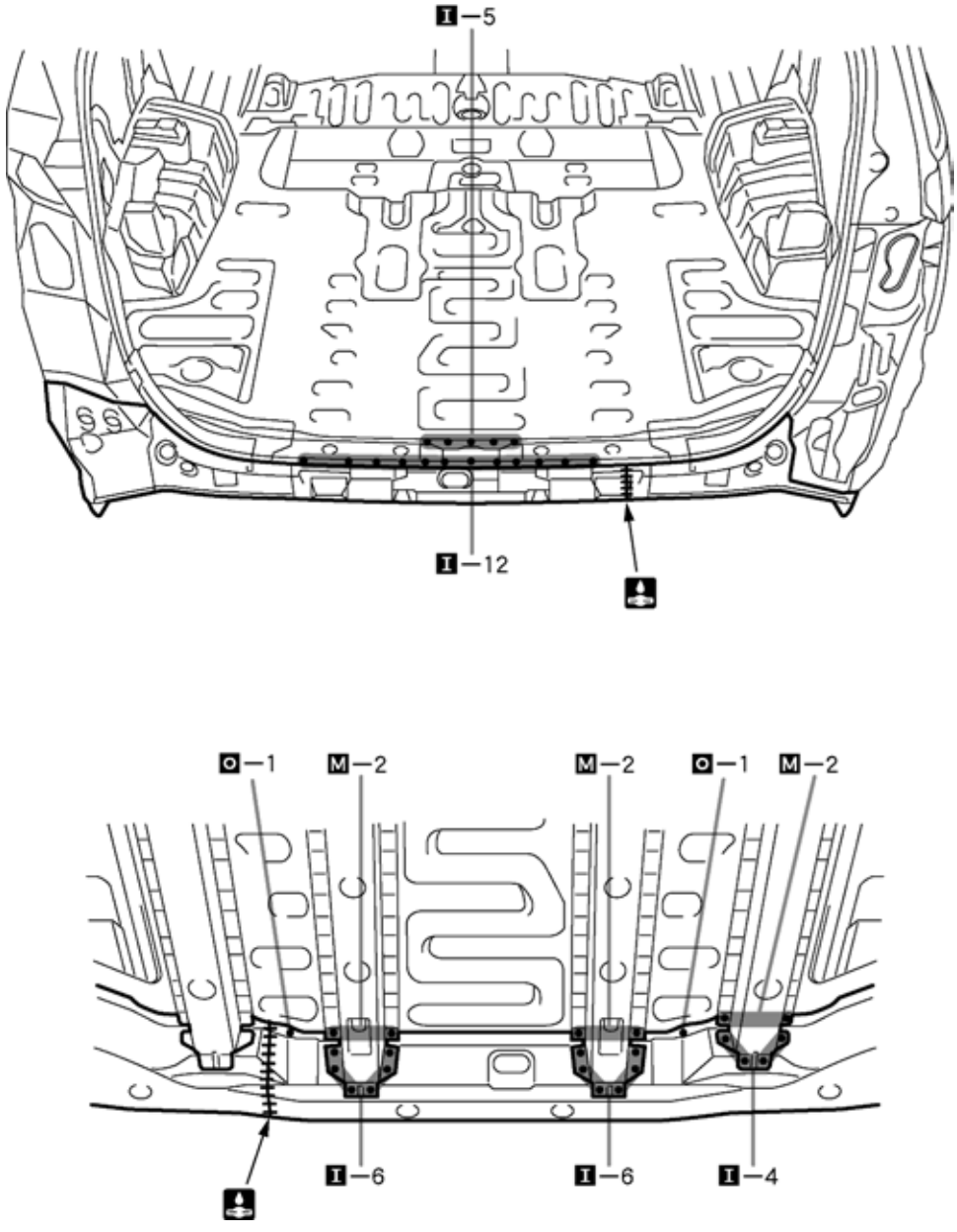
F24165

220 mm (8.66 in.)


A-2
A-1
A-3
A-1
A-2
A-1
A-1
A-8
A-6
A-6
A-4
F24166

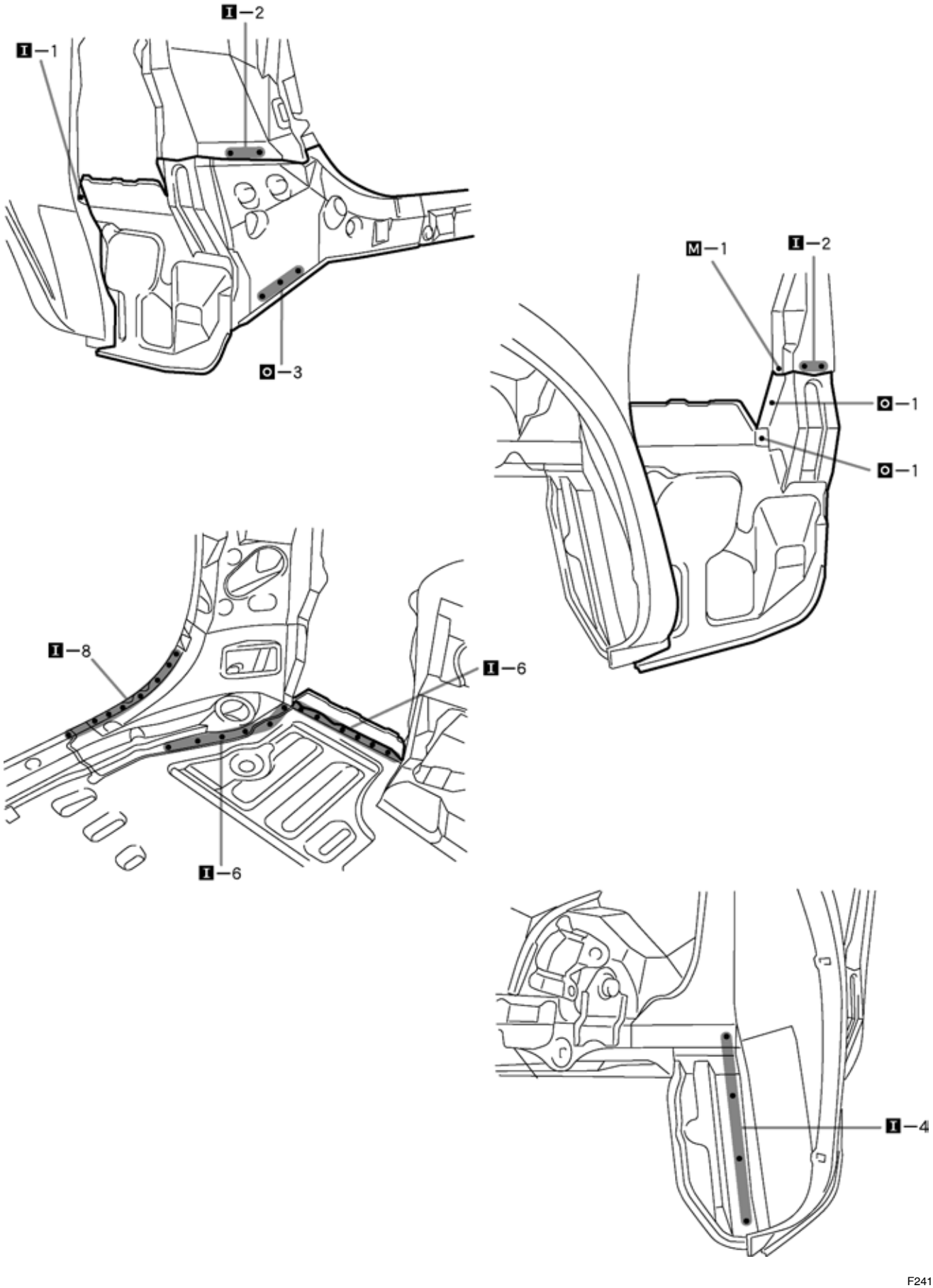
INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

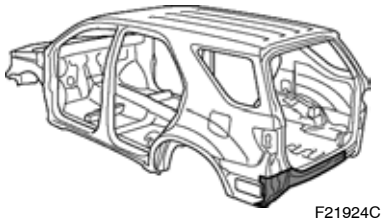


POINT

1 Inspect the fitting of the back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

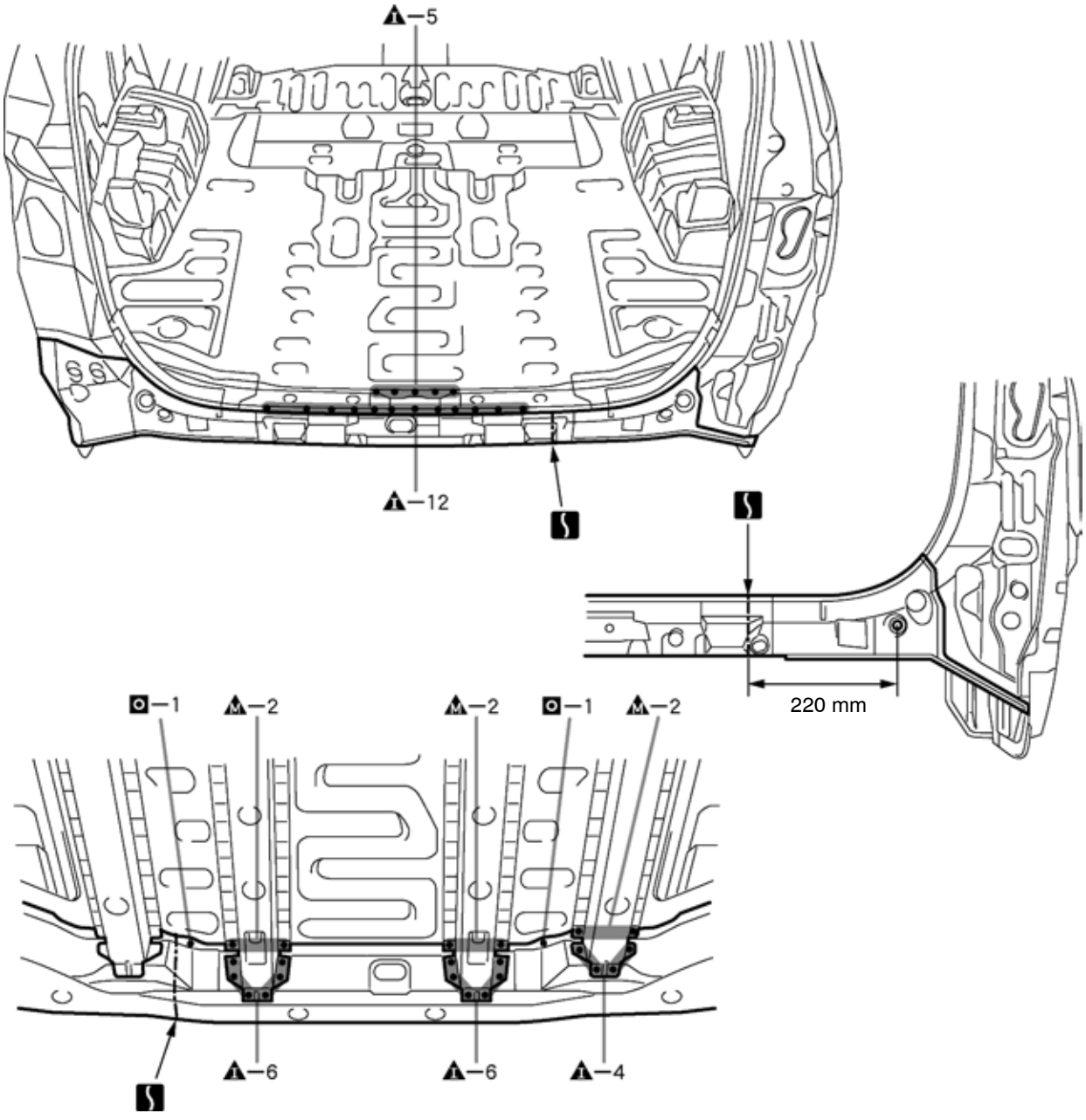

I—2
I—1
O—3
M—1
I—2
O—1
O—1
I—8
I—6
I—6
I—4
F24168

BODY LOWER BACK PANEL (CUT): for TASA Made


F21924C

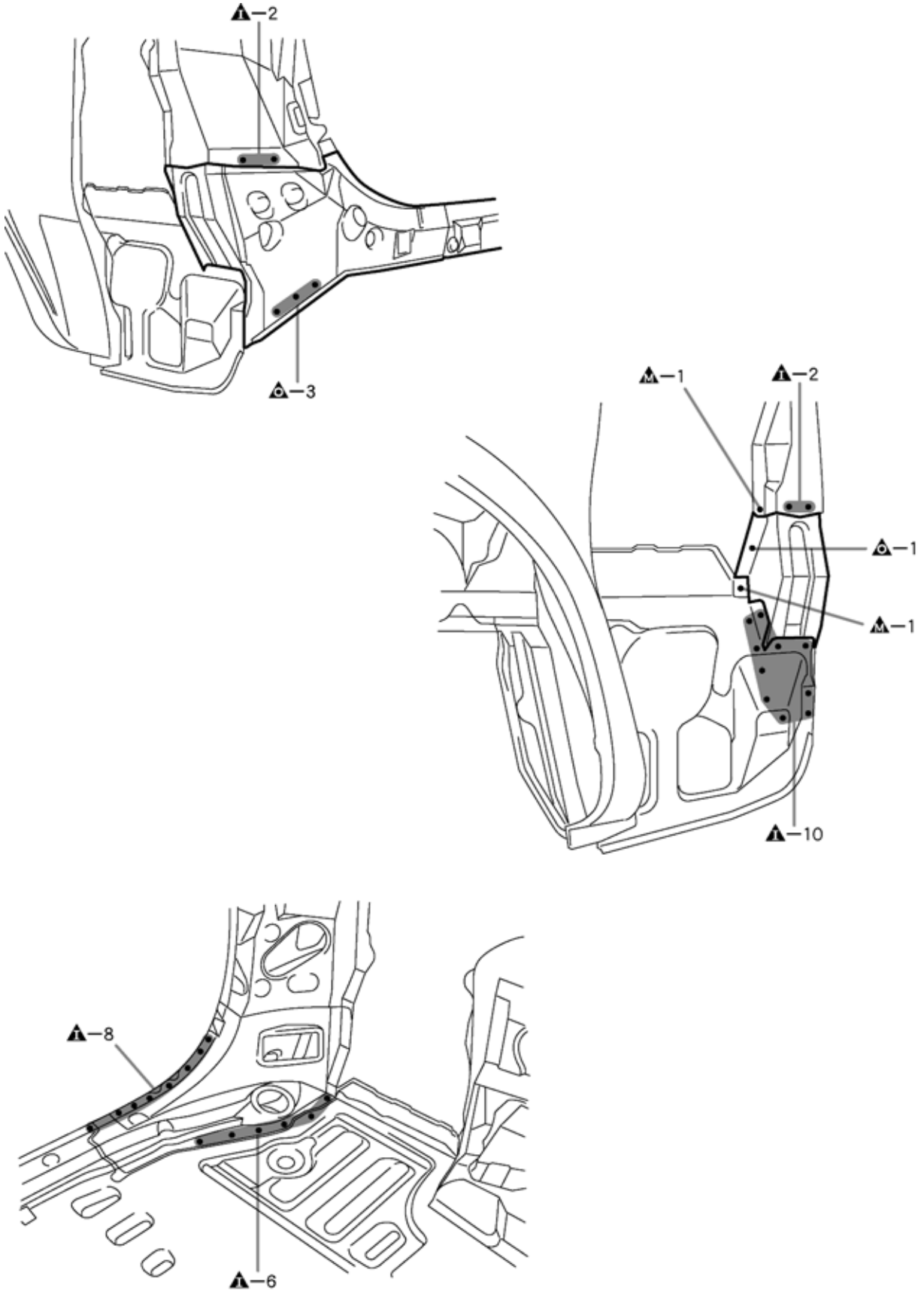
REPLACEMENT
With the back door opening side frame removed.

REMOVAL



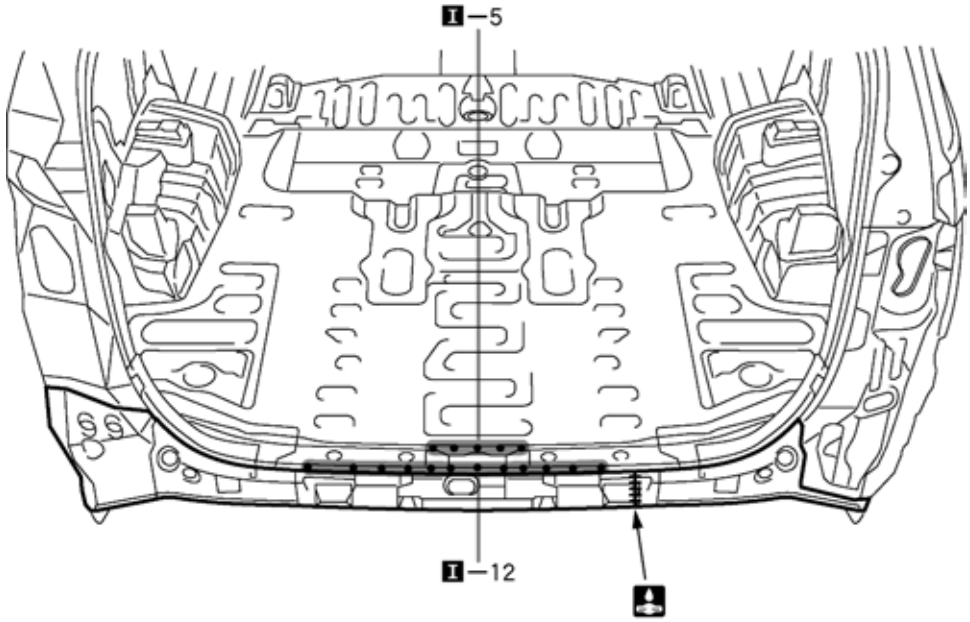
F21924

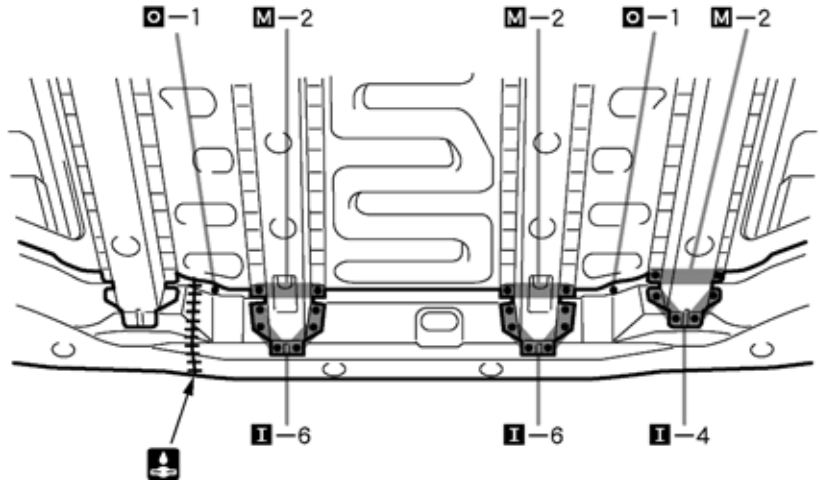
220 mm (8.66 in.)


2
3
1
2
1
1
10
8
6
F21925

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

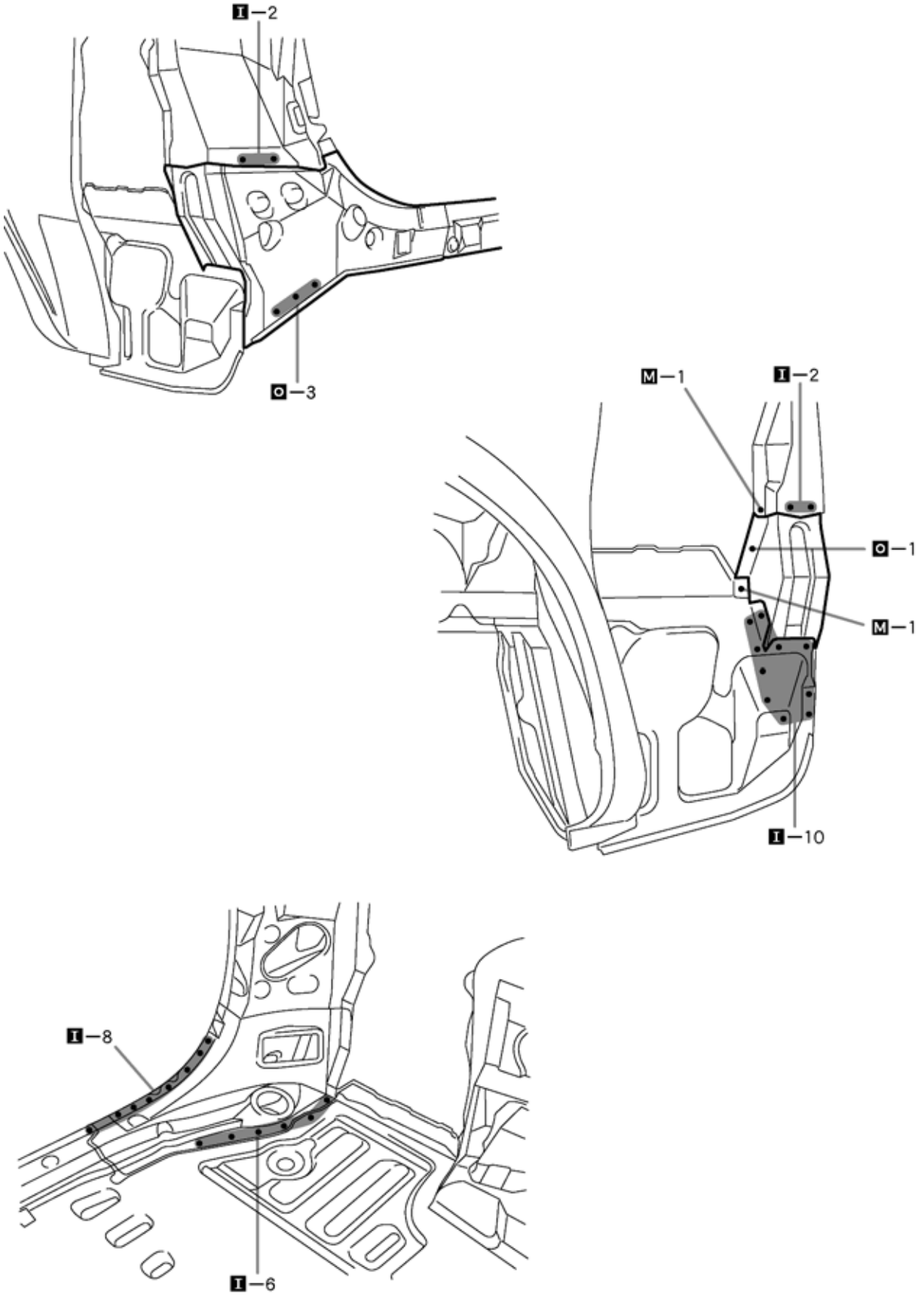




F21926

POINT

1 Inspect the fitting of the back door and rear combination light, etc., before welding, since this affects the appearance of the finish.


I—2
O—3
M—1
I—2
O—1
M—1
I—10
I—8
I—6
F21927